



FILE IN:
DIVISION 8
SECTION B
Issued November 1966
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ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



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TECUMSEH PRODUCTS COMPANY
ENGINE AND TRANSMISSION GROUP
SERVICE OPERATIONS
GRAFTON, WISCONSIN 53024



PEERLESS "1200" SERIES TRANSAXLES

Ref. No.	Part No.	Part Name	Ref. No.	Part No.	Part Name
2	792016	Ring, Snap All Models except 1201-3, 1201-4, 1202-4, 1204-4	15	774042	Axle, Left hand (.875 dia. x 9.562 long, .250 dia. hole 1.780 from end) Models 1202, 1202-A
2A	792000	Pin, Roll Models 1201-3, 1201-4, 1202-4, 1204-4	15	774067	Axle, Left hand (.999 dia. x 10.750 long, No. 14 woodruff key slot 2.312 from end, .047 wide x .940 dia. snap ring groove) Models 1201, 1203 thru 1204-B, 1205, 1207, 1208, 1210
3	792001	"O" Ring	15	774066	Axle, Left hand (.999 dia. x 12.203 long, No. 18 woodruff key slot 2.250 from end, .086 wide x .938 dia. snap ring groove) Model 1206
4	792049	Pin, Drive	15	774136	Axle, Left hand (8-15/16" long) Model 1209
5	784060	Housing, Shift lever (For use on Models with snap ring, Ref. No. 2) Models 1201, 1202, 1204	15	774182	Axle, Left hand (10-3/4" long) Models 1211, 1215, 1220
5	784088	Housing, Shift lever (For use on Models with snap ring, Ref. No. 2) Models 1202-A, 1203, 1203-A, 1204-A, 1204-B, 1205 thru 1221	15	774237	Axle, Left hand (12-25/32" long) Model 1212
5A	784018A	Housing, Shift lever (For use on Models with roll pins, Ref. No. 2A) Models 1201-3, 1201-4, 1202-4, 1204-4	15	774146	Axle, Left hand (10-3/4" long) Model 1213
6	784094	Keeper, Shift lever (Flat style) Models 1201, 1202, 1202-A, 1203 thru 1204-B, 1205 thru 1221	15	774246	Axle, Left hand (13-13/32" long) Model 1214
6A	784018A	Keeper, Shift lever (Cone shaped style) Models 1201-3, 1201-4, 1202-4, 1204-4	15	774253	Axle, Left hand (15-13/32" long) Model 1216
7	784046	Lever, Shift Models 1201, 1201-3, 1201-4, 1203, 1203-A, 1204, 1204-4, 1208, 1219, 129-A	15	774281	Axle, Left hand (12-15/16" long) Model 1217
7	784024	Lever, Shift Models 1202, 1202-A, 1202-4	15	774306	Axle, Left hand (12-15/16" long) Model 1218
7	784030	Lever, Shift Model 1204-A, 1204-B	15	774068	Axle, Left hand (.999 dia. x 12.718 long, No. 18 woodruff key slot 2.312 from end, .047 wide x .940 dia. snap ring groove) Models 1219, 1219-A
7	784096	Lever, Shift Models 1205, 1217, 1218, 1221	15	774307	Axle, Left hand (14-15/16" long) Model 1221
7	784100	Lever, Shift Model 1206	15A	774032	Axle Assy., Left hand (Must be serviced as assembly. (.999 dia. x 10.562 long, No. 14 woodruff key slot 3.562 from end, .049 wide x .943 dia. snap ring groove, .225 from end) Models 1201-3, 1201-4, 1204-4
7	784125	Lever, Shift Model 1207	15B	774035	Axle Assy., Left hand (.875 dia. x 9, 375 long, .250 dia. hole 1.770 from end) Model 1202-4
7	784156	Lever, Shift Model 1209	15C	774043	Axle, Right hand (.875 dia. x 11.562 long, .250 dia. hole 1.780 from end) Models 1202, 1202-A
7	784180	Lever, Shift Model 1210	15C	774068	Axle, Right hand (.999 dia. x 12.718 long, No. 14 woodruff key slot 2.312 from end, .047 wide x .940 dia. snap ring groove) Models 1201, 1203 thru 1204-B, 1205, 1207, 1210, 1219, 129-A
7	784186	Lever, Shift Model 1211	15C	774066	Axle, Right hand (.999 dia. x 12.203 long, No. 18 woodruff key slot 2.250 from end, .086 wide x .938 dia. snap ring groove) Model 1206
7	784211	Lever, Shift Model 1212	15C	774067	Axle, Right hand (.999 x 10.750 long, No. 14 woodruff key slot 2.312 from end, .047 wide x .940 dia. snap ring groove) Model 1208
7	784203	Lever, Shift Model 1213	15C	774135	Axle, Right hand (12-13/32" long) Model 1209
7	784226	Lever, Shift Model 1214			
7	784229	Lever, Shift Model 1215			
7	784232	Lever, Shift Model 1216			
7	784285	Lever, Shift Model 1220			
8	784056	Rod Assy., Shift (Incl. Nos. 9 thru 12 & 55)			
9	792003	Spring			
10	792004	Ball, Shifter			
11	784004	Fork, Shifter			
12	784057	Rod, Shifter			
13	784054	Rod Assy., Shift (Incl. Nos. 9, 10, 11, 14 & 55)			
14	784055	Rod, Shifter			



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Ref. No.	Part No.	Part Name	Ref. No.	Part No.	Part Name
15C	774181	Axle, Right hand (12-23/32" long) Model 1211, 1215, 1220	27	778037	Gear, Idler
15C	774236	Axle, Right hand (16-3/4" long) Models 1212, 1221	28	776032	Shaft, Idler (.873 dia. x 5.750 long)
15C	774145	Axle, Right hand (12-23/32" long) Model 1213	29	784074	Stop, Shifter
15C	774245	Axle, Right hand (16-5/8" long) Model 1214	30	788026	Gasket, Case to cover
15C	774252	Axle, Right hand (10-19/32" long) Model 1216	31	788003	Gasket, Shift lever housing
15C	774282	Axle, Right hand (14-15/16" long) Model 1217	32	778019A	Gear, Shifting (20 teeth)
15C	774307	Axle, Right hand (14-15/16" long) Model 1218	33	778020	Gear, Shifting (26 teeth)
15D	774031	Axle Assy., Right hand (Must be serviced as an assembly) (.999 dia. x 12.531 long, No. 14 woodruff key slot 3.562 from end, .049 wide x .943 dia. snap ring groove) Models 1201-3, 1201-4, 1204-4	34	778021	Gear, Spur (26 teeth)
15E	774034	Axle Assy., Right hand (.875 dia. x 11.375 long, .250 dia. hole 1.770 from end) Model 1202-4	35	786014	Spacer (.885 I.D. x 1.125 O.D. x .795 long)
16	780042	Washer, Thrust (.875 I.D. x 1.406 O.D. x .031 thick) Models 1201, 1202, 1202-A, 1202-4, 1203 thru 1204-B, 1205 thru 1221	36	778022	Gear, Spur (22 teeth)
16A	780042	Washer, Thrust (See Note 1)	37	786015	Spacer (.885 I.D. x 1.125 O.D. x 1.223 long)
17	792020	Screw, Hex hd. cap, 1/4-20 x 2-1/4	38	778023	Gear, Spur (16 teeth)
18	792006	Lockwasher, 1/4"	39	776015A	Shaft, Input (.749 dia. x 3.554 long, .731 spline, No. 9 woodruff key slot .500 from end) All Models except 1205, 1207, 1213, 1214, 1216, 1217, 1218
19	778033A	Gear, Ring (1.500 wide, 31 teeth)	39	776067	Shaft, Input (.749 dia. x 3.990 long, .731 spline, No. 9 woodruff key slot .500 from end) Models 1205, 1207, 1213, 1214, 1217, 1218, 1221
20	786019	Pin, Drive (.497 x 3.357 long)	39	776146	Shaft, Input Model 1216
21	786027	Block, Drive	40	778024A	Spur Gear, Input shaft
22	778014	Pinion, Bevel (14 teeth) Models 1201 thru 1203, 1204, 1204-A, 1204-4 thru 1219, 1220, 1221	41	780001	Washer
22	778197	Pinion, Bevel (10 teeth) Models 1203-A, 1204-B, 1219-A	42	786017	Spacer, (1.312 I.D. x 1.437 O.D. x .620 long)
23	778040	Pinion & Bushing Assy., Idler (Incl. No. 24) (1.562 O.D. x 1.432 long, .750 I.D. of bearing) Models 1201, 1201-3, 1201-4, 1202, 1202-A, 1202-4	43	778036	Gear, Output
23A	776022	Pinion & Bushing Assy., Brake (1.562 dia. x 3.687 long, .750 dia. x 1.8125 long) hole in end, No. 9 woodruff key slot .562 from end) Models 1203 thru 1208, 1210 thru 1216, 1219 thru 1221	44	778041	Pinion, Output (1.500 dia x 5.755 long, 9 teeth)
23A	776094	Pinion & Bushing Assy., Brake Model 1209	45	788007	Seal, Oil (1-1/4" O.D. x 3/16" wide x 1" I.D.) Model 1201 (Use on early production only)
23A	776156	Pinion & Bushing Assy., Brake Models 1217, 1218	45	788008	Seal, Oil (1-3/8" O.D. x 1/4" wide x 1" I.D.) All Models except 1202, 1202-A, 1202-4
24	780003	Bushing (.752 I.D. x .877 O.D. x 1.400 long) Models 1201, 1201-3, 1201-4, 1202, 1202-A, 1202-4	45	788005	Seal, Oil (1-3/8" O.D. x 1/4" wide x 7/8" I.D.) Models 1202, 1202-A, 1202-4
25	776014	Shaft & Bearing Assy., Shifter (Incl. No. 26) (1.200 dia. x 4.562 long x .437 I.D. of bearing)	46	782022A	Housing & Bushing Assy., Left hand axle (Incl. No. 51 & No. 788008 oil seal, Ref. No. 45) (4.656 long x 1.00 I.D. of bearing) Models 1201, 1201-3, 1201-4, 1203 thru 1205, 1207 thru 1211, 1213, 1215, 1220
26	780018	Bearing (.437 I.D. x .625 O.D. x .500 long)	46	782020	Housing & Bushing Assy., Left hand axle (Incl. No. 51) (4.656 long x .877 I.D. of bearing) Models 1202, 1202-A, 1202-4
			46	782037	Housing & Bushing Assy., Left hand axle (Incl. No. 51) (6.625 long x 1.002 I.D. of bearing) Model 1206
			46	782047	Housing & Bushing Assy., Left hand axle (Incl. No. 51) (4-21/32" overall length) Model 1212
			46	782041A	Housing & Bushing Assy., Left hand axle (Incl. No. 51) (6-5/8" overall length) Models 1214, 1221

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46	782042A	Housing & Bushing Assy., Left hand axle (Incl. No. 51) (8-5/8" overall length) Model 1216	47A	772072	Cover, Assy., Transaxle (Incl. Nos. 57 & 58) (For Models with brake pinion, Ref. No. 23A) Model 1216
46	782052	Housing & Bushing Assy., Left hand axle (Incl. No. 51) (6-5/8" overall length) Models 1217, 1218	48	770018	Case Assy., Transaxle (Incl. Nos. 56 & 57) Models 1201, 1201-3, 1201-4, 1204-4
46	782023A	Housing & Bushing Assy., Left hand axle (Incl. No. 51) (6-5/8" overall length) Models 1219, 1219-A	48	770037	Case Assy., Transaxle (Incl. Nos. 56 & 57) Model 1202
46A	782023A	Housing & Bushing Assy., Right hand axle (Incl. No. 51 & No. 788008 oil seal Ref. No. 45) (6.625 long x 1.002 I.D. of bearing) Models 1201, 1201-3, 1201-4, 1203 thru 1205, 1207, 1209, 1210, 1211, 1213, 1215, 1219, 1219-A, 1220	48	770019	Case Assy., Transaxle Model 1202-4
46A	782021	Housing & Bushing Assy., Right hand axle (Incl. No. 51) (6.625 long x .877 I.D. of bearing) Models 1202, 1202-A, 1202-4	48	770038	Case Assy., Transaxle Model 1204
46A	782022A	Housing & Bushing Assy., Right hand axle (Incl. No. 51) (4-21/32" overall length) Model 1208	48	770031	Case Assy., Transaxle (Incl. Nos. 56 & 57) Models 1202-A, 1209
46A	782037	Housing & Bushing Assy., Right hand axle (Incl. No. 51) (6.625 long x 1.002 I.D. of bearing) Model 1206	48	770033	Case Assy., Transaxle (Incl. Nos. 56 & 57) Models 1203, 1203-A, 1204-A, 1204-B, 1205 thru 1208, 1210, 1213, 1214, 1217 thru 1219-A, 1221
46A	782042A	Housing & Bushing Assy., Right hand axle (Incl. No. 51) (8-5/8" overall length) Models 1212, 1214, 1221	48	770057	Case Assy., Transaxle (Incl. Nos. 56 & 57) Models 1211, 1212, 1215, 1220
46A	782047	Housing & Bushing Assy., Right hand axle (Incl. No. 51) (4-21/32" overall length) Model 1216	48	770065	Case Assy., Transaxle (Incl. Nos. 56 & 57) Model 1216
46A	782051	Housing & Bushing Assy., Right hand axle (Incl. No. 51) (8-5/8" overall length) Models 1217, 1218	49	792007	Screw, Flanged hex hd. cap, 1/4-20 x 3/4
47	772025	Cover Assy., Transaxle (Incl. No. 57) (For models without brake pinion) Models 1201, 1201-3, 1201-4	50	786026	Pin, Dowel (.312 dia x .747 long)
47	772049	Cover Assy., Transaxle (Incl. No. 57) (For models without brake pinion) Model 1202	50	792008	All Models <u>except</u> 1201-3, 1201-4, 1202-4, 1204-4
47	772023	Cover, Transaxle (For models without brake pinion) Model 1202-4	50		Pin, Dowel (.250 dia. x .750 long)
47	772043	Cover Assy., Transaxle (Incl. No. 57) (For models without brake pinion) Model 1202-A	51	780002	Models 1201-3, 1201-4, 1204-4
47A	772050	Cover Assy., Transaxle (Incl. Nos. 57 & 58) (For models with brake pinion, Ref. No. 23A) Model 1204	51	780054	Bushing (1.003 I.D. x 1.253 O.D. x 1.00 long)
47A	772024	Cover, Assy., Transaxle (Incl. Nos. 57 & 58) (For models with brake pinion, Ref. No. 23A) Model 1204-4	51		Models 1201-3, 1201-4, 1204-4
47A	772045	Cover, Assy., Transaxle (Incl. Nos. 57 & 58) (For models with brake pinion, Ref. No. 23A) Models 1203, 1203-A, 1204-A, 1204-B, 1205 thru 1215, 1217 thru 1221	51	780025	Bushing (1.002 I.D. x 1.129 O.D. x 1.250 long)
			51		Models 1201, 1203 thru 1204-B, 1205 thru 1221
			51	780025	Bushing (.876 I.D. x 1.128 O.D. x 1.00 long)
			52	792010	Models 1202, 1202-A, 1202-4
			53	778039	Plug, Pipe
			53		Gear, Bevel (24 teeth)
			53	778104	Models 1201, 1202, 1202-A, 1203, 1204, 1204-A, 1205, 1206, 1207 thru 1212, 1214 thru 1219, 1220
			53	778198	Gear, Bevel (4 teeth)
			54	792018	Models 1213, 1221
			55	792017	Gear, Bevel (16 teeth)
			56	780011	Models 1203-A, 1204-B, 1219-A
			57	780013	Ring, Snap
			58	780055	Models 1201, 1202, 1202-A, 1203 thru 1204-B, 1205 thru 1221
					Ring, Snap
					Bearing (.750 I.D. x 1.250 O.D. x 1.00 long)
					Bearing (.750 I.D. x 1.00 O.D. x .625 long closed end)
					Bearing (1.125 I.D. x 1.375 O.D. x .750 long)
					Models 1203 thru 1221



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Ref. No.	Part No.	Part Name	Ref. No.	Part No.	Part Name
59	792012	Screw, Socket hd. set, 3/8-16 x 3/8 Models 1204-A, 1204-B, 1205, 1206, 1207	68	780039	Bearing, Thrust (See Note 1) (.877 I.D. x 1.427 O.D. x .078 thick) Models 1201, 1202 thru 1204-B, 1205 thru 1213
60	788009	Seal, Oil	69	774029A	Carrier, Differential All Models <u>except</u> 1201-3, 1201-4, 1204-4
64	776008	Shaft, Reverse idler (.500 dia. x 2.554 long)	70	774028A	Carrier, Differential All Models <u>except</u> 1201-3, 1201-4, 1204-4
65	786008	Spacer, Reverse idler (.500 I.D. x .875 O.D. x .478 long)	71	780107	Washer, All Models <u>except</u> 1201-3, 1201-4, 1204-4
66	778016	Idler, Reverse (.502 I.D. x 1.365 O.D. x 1.165 long, 12 teeth)			
67	786010	Spacer, Pinion & Axle (.531 I.D. x .844 O.D. x 1.594 long Models 1201-3, 1201-4, 1202-4, 1204-4			

CODE EXPLANATION

NOTE 1: Single washer No. 780107 can be used interchangeably in place of 2 No. 780042 washers and 1 No. 780039 thrust bearing in this location only.

NOTE: Always check Master Parts Price List for possible replacement numbers.