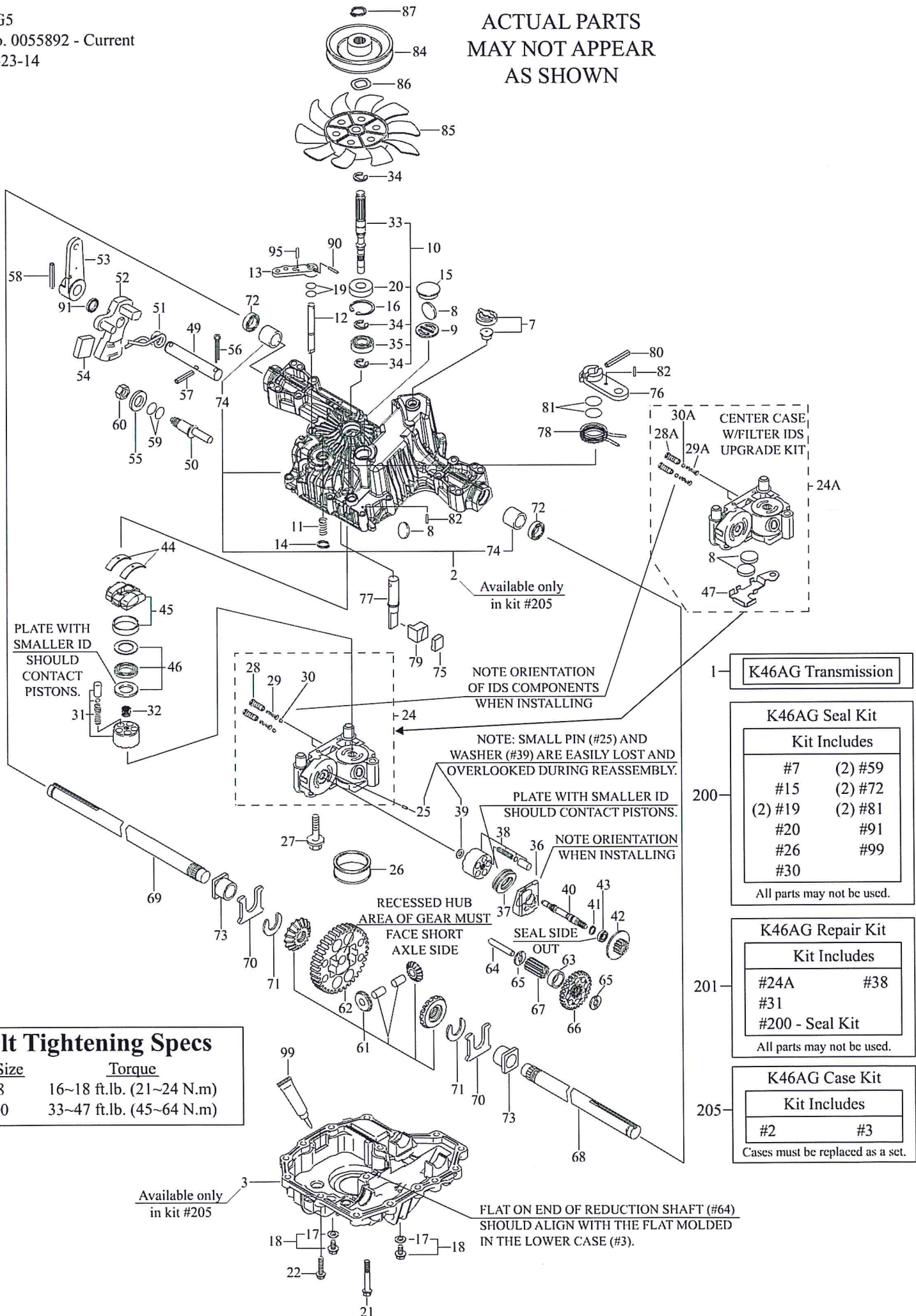


ACTUAL PARTS
 MAY NOT APPEAR
 AS SHOWN



Bolt Tightening Specs

Bolt Size	Torque
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)

Parts

[Print Parts List](#)

ITEM NO.	TUFF TORQ P/N	DESCRIPTION
	168T2099500	5W50 SYNTHETIC OIL (LITER)
28A	1A646024752	IDS VALVE
29A	1A646024761	IDS SPRING
30A	1A646024790	IDS FILTER 300
24A	1A646099240	CENTER CASE W/IDS FILTER KIT
1	7A646084270	K46CJ TRANSAXLE
7	168T2024250	VENT VALVE
8	19216324360	MAGNET
9	1A646029000	MAGNET HOLDER
10	168T2099250	PUMP SHAFT/BEARING KIT
11	19215427281	SPRING 25
12	1A646089510	BYPASS SHAFT B
13	1A632029520	BYPASS LEVER
14	22242000100	SNAP RING,10
15	168T2036300	SEALING CAP 30
16	22252000350	SNAP RING C 35
17	22190080000	SEAL WASHER 8
18	187Q0399940	DRAIN BOLT KIT
21	26476080552	TAPPING SCREW 8 * 55
22	26476080302	TAPPING SCREW 8 * 30
24	1A646099700	CENTER CASE E BALL IDS SER KIT
25	19216824760	PIN 3 * 9.8
26	168T2025220	FILTER 105
27	168T2099990	BOLT 10 * 75
28	1A646024830	IDS VALVE 1.0
29	1A646024810	IDS SPRING
30	24190060001	BALL 3/16
31	168T2025090	CYLINDER BLOCK (PUMP) KIT
32	1A646025200	SPRING
33	168T2025250	PUMP SHAFT
34	22272000120	E-RING 12
35	1A646034770	BEARING 6202
36	19216824210	MOTOR HOUSING
37	1A646034750	THRUST BEARING 51106
38	168T2025080	CYLINDER BLOCK KIT (MOTOR)
39	19216825230	WASHER 12 * 24 * 1

Parts

40	1A646025271	MOTOR SHAFT
41	19215425310	SNAP RING S15
42	1A646085400	BRAKE DISC MOTOR GEAR (12T)
43	1A646034760	BEARING 6202
44	187T0027060	THRUST PLASTIC
45	168T2084530	SWASH PLATE CMP
46	19216399000	THRUST BEARING (PUMP) KIT
47	1A646029010	MAGNET HOLDER
49	1A646029911	CONTROL SHAFT
50	168T2029920	FULCRUM
51	168T2029800	TORSION SPRING
52	168T2029740	CONTROL ARM A
53	1A646089831	CONTROL LEVER
54	168T2029360	JERKY PLATE
55	22137120000	WASHER 12
56	1A646029940	COTTER PIN 1/8IN 3/4IN
57	22351060036	SPRING PIN 6 * 36
58	22351060040	ROLL PIN 6 * 40
60	26776120002	NUT 12
61	1A646031570	DIFFERENTIAL GEAR KIT
62	1A646033540	FINAL GEAR (54T)
63	1A646033250	FINAL PINION COLLAR
64	1A646033410	REDUCTION SHAFT
65	19216833420	WASHER 12 * 32 * 3.2
66	1A646083450	REDUCTION GEAR (31T)
67	1A646033531	FINAL PINION GEAR (10T)
68	1A646084130	AXLE SHAFT LEFT
69	1A646084140	AXLE SHAFT RIGHT
70	19216334261	THRUST WASHER
71	19216834270	RING 17
72	19216334280	SEAL 19 * 32 * 8
73	19216834350	BUSHING 19 * 25
74	168T2034240	BUSHING 19.05
75	1A646036121	BRAKE SHOE
76	1A646036160	BRAKE LEVER
77	1A646036171	BRAKE SHAFT
78	168T2036180	BRAKE RETURN SPRING
79	1A646036200	BRAKE ACTUATOR
80	22351050032	SPRING PIN 5 * 32

Parts

82	22351040016	SPRING PIN 4 * 16
84	1A646025750	PULLEY A
85	1A646083050	FAN WHITE
86	1A646083060	WAVE WASHER
87	19215489090	SNAP RING
90	22351030020	SPRING PIN 3.0A * 20
95	22351030016	SPRING PIN 3.0A * 16
99	1A646099500	SEALANT
200	1A646099140	SEAL KIT (K46 & T40)
201	1A646099590	REPAIR KIT K46 EXTENDED DESCRP
205	1A646098040	HOUSING KIT

Print Parts List