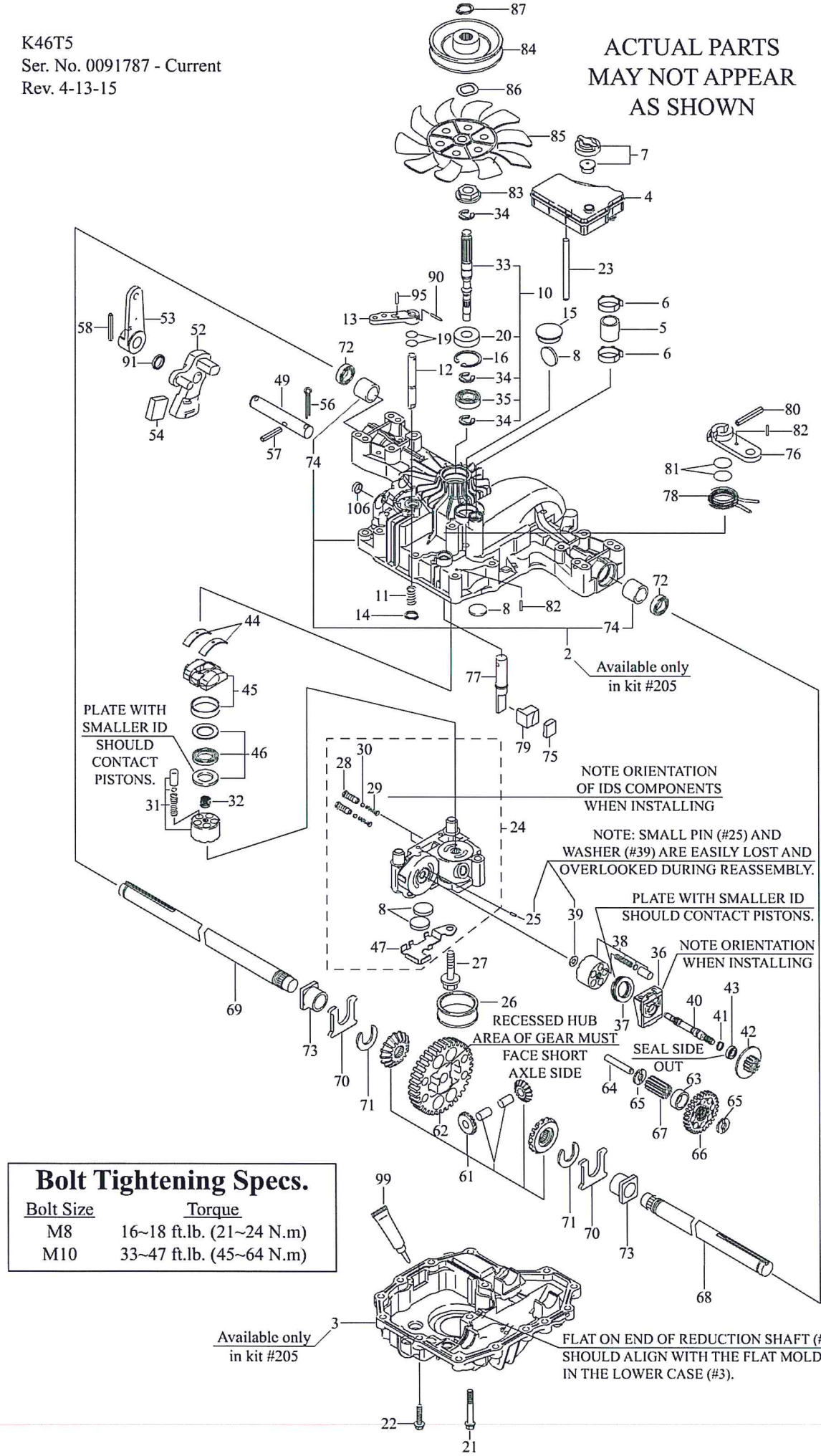


ACTUAL PARTS
MAY NOT APPEAR
AS SHOWN



Bolt Tightening Specs.	
Bolt Size	Torque
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)

1-	K46T Transmission														
200-	K46T Seal Kit <table><tr><th colspan="2">Kit Includes</th></tr><tr><td>#7</td><td>(2) #59</td></tr><tr><td>#15</td><td>(2) #72</td></tr><tr><td>(2) #19</td><td>(2) #81</td></tr><tr><td>#20</td><td>#91</td></tr><tr><td>#26</td><td>#99</td></tr><tr><td>#30</td><td></td></tr></table> All parts may not be used.	Kit Includes		#7	(2) #59	#15	(2) #72	(2) #19	(2) #81	#20	#91	#26	#99	#30	
Kit Includes															
#7	(2) #59														
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201-	K46T Repair Kit <table><tr><th colspan="2">Kit Includes</th></tr><tr><td>#24</td><td>#38</td></tr><tr><td>#31</td><td></td></tr><tr><td>#200 - Seal Kit</td><td></td></tr></table> All parts may not be used.	Kit Includes		#24	#38	#31		#200 - Seal Kit							
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#24	#38														
#31															
#200 - Seal Kit															
205-	K46T Case Kit <table><tr><th colspan="2">Kit Includes</th></tr><tr><td>#2</td><td>#3</td></tr></table> Cases must be replaced as a set.	Kit Includes		#2	#3										
Kit Includes															
#2	#3														

Print Parts List

Item No.	TUFF TORQ P/N	Description	U/M
	187Q0899000	TUFF TECH OIL (3 LITER BOTTLE)	EA
1	7A646024410	K46T C/G TRANSAXLE	EA
4	1A646024460	RESERVOIR TANK 310	EA
5	1A646024201	TUBE	EA
6	1A646024120	COBRA CLAMP	EA
7	168T2024250	VENT VALVE	EA
8	19216324360	MAGNET 28 * 3.5	EA
9	1A646029000	MAGNET HOLDER	EA
10	1A646099950	PUMP SHAFT/BEARING KIT	EA
11	19215427281	SPRING 25	EA
12	1A646089510	BYPASS SHAFT B	EA
13	1A632029520	BYPASS LEVER	EA
14	22242000100	RING,10	EA
15	187T0136300	SEALING CAP, STEEL	EA
16	22252000350	SNAP RING C 35	EA
21	26476080552	TAPPING SCREW 8 * 55	EA
22	26476080302	TAPPING SCREW 8 * 30	EA
23	1A646024480	TANK SUPPORT	EA
24	1A646099240	CENTER CASE K W/0.8 IDS FILTER SERVICE KIT	EA
25	19216824760	PIN 3 * 9.8	EA
26	168T2025220	FILTER 105	EA
27	168T2099990	BOLT 10*75	EA
28	1A646024752	IDS VALVE	EA
29	1A646024761	IDS SPRING	EA
30	1A646024790	IDS FILTER 300	EA
31	168T2025090	CYLINDER BLOCK KIT	EA
32	1A646025200	SPRING	EA
33	1A646025251	PUMP SHAFT, STANDARD	EA
34	22272000120	E-RING	EA
35	1A646034770	BEARING	EA
36	19216824210	MOTOR HOUSING	EA
37	1A646034750	THRUST BEARING 51106	EA
38	168T2025080	CYLINDER BLOCK KIT(MOTOR	EA
39	19216825230	WASHER 12 * 24 * 1	EA
40	1A646025271	MOTOR SHAFT	EA
41	19215425310	SNAP RING S15	EA
42	1A646085400	BRAKE DISC/MOTOR GEAR (12T)	EA
43	1A646034760	6202 BEARING	EA
44	187T0027060	THRUST BUSHING	EA
45	168T2084570	SWASH PLATE CMP	EA
46	19216399000	THRUST BEARING (PUMP) KIT	EA
47	1A646029010	MAGNET HOLDER	EA
49	1A646029911	CONTROL SHAFT	EA
52	1A646029740	CONTROL ARM	EA
53	1A646029851	CONTROL LEVER C	EA
54	168T2029360	JERKY PLATE	EA
56	22351060025	SPRING PIN 6 * 25	EA
57	22351060036	SPRING PIN 6 * 36	EA
58	22351060040	ROLL PIN 6 * 40	EA
61	1A646031570	DIFF GEAR KIT	EA

62	1A646033540	FINAL PINION GEAR (10T	EA
63	1A646033250	FINAL PINION COLLAR	EA
64	1A646033410	REDUCTION SHAFT	EA
65	19216833420	WASHER 12 * 32 * 3.2	EA
66	1A646083450	REDUCTION GEAR (31T)	EA
67	1A646033531	FINAL PINION GEAR (10T)	EA
68	1A646089430	AXLE SHAFT, LEFT	EA
69	1A646089440	AXLE SHAFT, RIGHT	EA
70	19216334261	THRUST WASHER	EA
71	19216834270	RING 17	EA
72	187T0134280	AXLE SEAL	EA
73	19216834350	BUSHING 19 * 25	EA
74	168T2034240	BUSHING 19.05	EA
75	1A646036121	BRAKE SHOE	EA
76	1A646036160	BRAKE LEVER	EA
77	1A646036171	BRAKE SHAFT	EA
78	1A646036180	BRAKE RETURN SPRING	EA
79	1A646036200	BRAKE ACTUATOR	EA
80	22351050032	SPRING PIN 5 * 32	EA
82	22351040016	SPRING PIN 4 * 16	EA
83	1A646025300	SPLINE COLLAR	EA
84	1A646025770	PULLEY C	EA
85	1A646083050	FAN, WHITE	EA
86	1A646083060	WAVE WASHER	EA
87	19215489090	SNAP RING	EA
90	22351030020	SPRING PIN 3.0A * 20	EA
95	22351030016	SPRING PIN 3.0A * 16	EA
99	1A646099500	SEALANT	EA
106	27260180000	SEALING CAP 18	EA
200	1A646099141	SEAL KIT	EA
201	1A646099591	REPAIR KIT	EA
205	1A646098000	HOUSING KIT	EA

[Print Parts List](#)