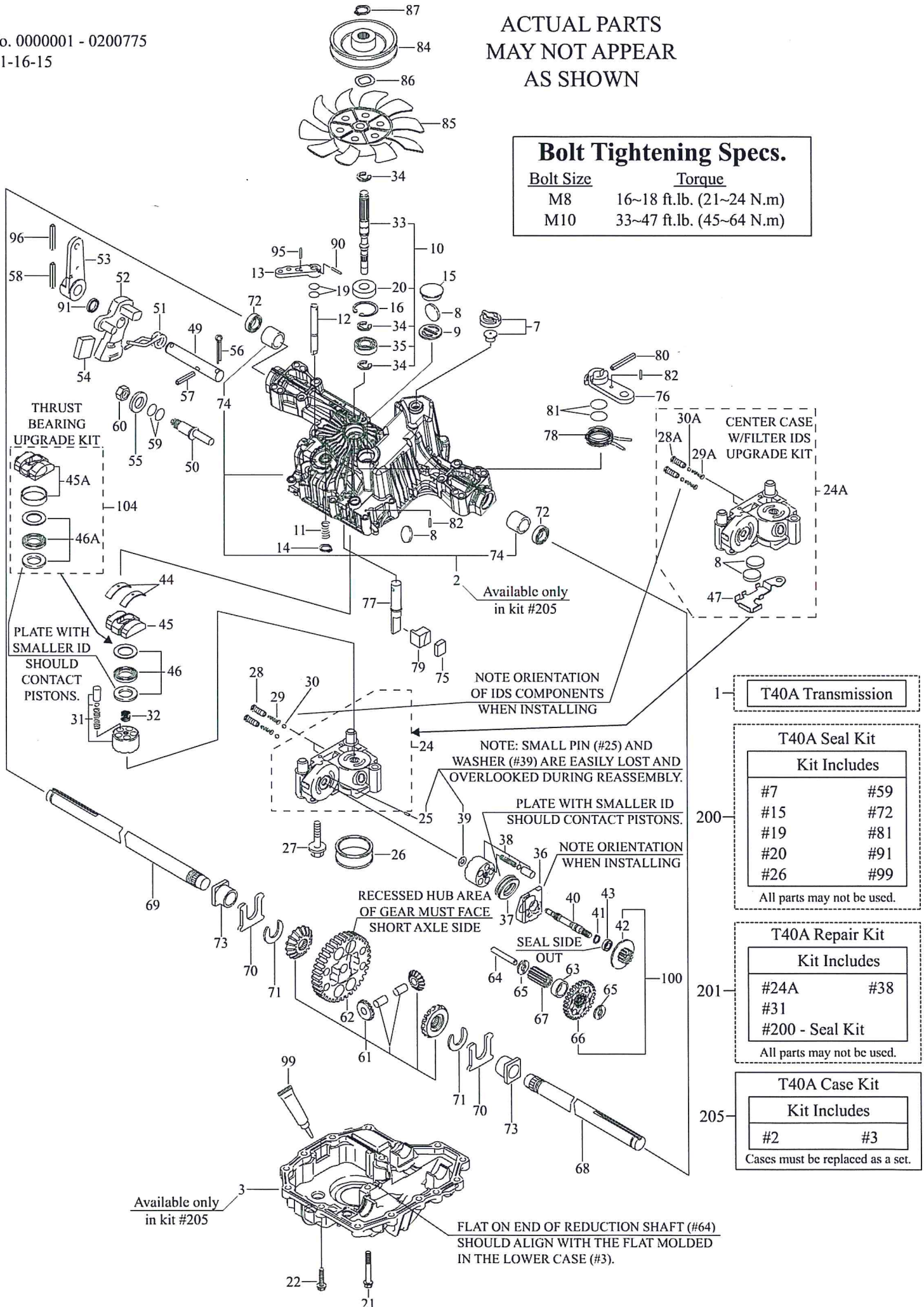


ACTUAL PARTS
 MAY NOT APPEAR
 AS SHOWN

Bolt Tightening Specs.

Bolt Size	Torque
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)



- 1- T40A Transmission
- 200- T40A Seal Kit

Kit Includes	
#7	#59
#15	#72
#19	#81
#20	#91
#26	#99

 All parts may not be used.
- 201- T40A Repair Kit

Kit Includes	
#24A	#38
#31	
#200 - Seal Kit	

 All parts may not be used.
- 205- T40A Case Kit

Kit Includes	
#2	#3

 Cases must be replaced as a set.

Print Parts List

Item No.	TUFF TORQ P/N	Description	U/M
24A	168T2024750	CENTER CASE W/ FILTER IDS KIT	EA
	187Q0899000	TUFF TECH OIL (3 LITER BOTTLE)	EA
29A	1A646024761	IDS SPRING	EA
30A	1A646024790	IDS FILTER 300	EA
28A	1A646024800	IDS VALVE 1.2	EA
1	768T2024000	T40A TRANSAXLE	EA
7	168T2024250	VENT VALVE	EA
8	19216324360	MAGNET 28 * 3.5	EA
9	1A646029000	MAGNET HOLDER	EA
10	168T2099250	PUMP SHAFT/BEARING KIT	EA
11	19215427281	SPRING 25	EA
12	1A646029510	BYPASS SHAFT A	EA
13	1A632029520	BYPASS LEVER	EA
14	22242000100	RING,10	EA
15	187T0136300	SEALING CAP, STEEL	EA
16	22252000350	SNAP RING C 35	EA
19	24311240100	O-RING 1A P10A	EA
20	187T0134380	SEAL 153507	EA
21	26476080552	TAPPING SCREW 8 * 55	EA
22	26476080302	TAPPING SCREW 8 * 30	EA
24	168T2024850	CENTER CASE B	EA
25	19216824760	PIN 3 * 9.8	EA
26	168T2025220	FILTER 105	EA
27	168T2099990	BOLT 10*75	EA
28	1A646024830	IDS VALVE 1.0	EA
29	1A646024810	IDS SPRING	EA
30	24190060001	BALL 3/16"	EA
31	168T2025090	CYLINDER BLOCK KIT	EA
32	1A646025200	SPRING	EA
33	168T2025250	PUMP SHAFT	EA
34	22272000120	E-RING	EA
35	1A646034770	BEARING	EA
36	19216824210	MOTOR HOUSING	EA
37	1A646034750	THRUST BEARING 51106	EA
38	168T2025080	CYLINDER BLOCK KIT(MOTOR	EA
39	19216825230	WASHER 12 * 24 * 1	EA
40	1A646025271	MOTOR SHAFT	EA
41	19215425310	SNAP RING S15	EA
43	1A646034760	6202 BEARING	EA
44	187T0027060	THRUST BUSHING	EA
47	1A646029010	MAGNET HOLDER	EA
49	1A646029911	CONTROL SHAFT	EA
50	168T2029920	FULCRUM	EA
51	168T2029800	TORSION SPRING	EA
52	168T2029740	CONTROL ARM A	EA
53	1A646029890	CONTROL LEVER E	EA
54	168T2029360	JERKY PLATE	EA
55	22137120000	WASHER 12	EA
56	1A646029940	COTTER PIN 1/8" * 3/4"	EA
57	22351060036	SPRING PIN 6 * 36	EA

58	22351060040	ROLL PIN 6 * 40	EA
59	24311000140	O-RING 1A P14	EA
60	26776120002	NUT 12	EA
61	1A646031570	DIFF GEAR KIT	EA
62	1A646033540	FINAL PINION GEAR (10T	EA
63	1A646033250	FINAL PINION COLLAR	EA
64	1A646033410	REDUCTION SHAFT	EA
65	19216833420	WASHER 12 * 32 * 3.2	EA
67	1A646033531	FINAL PINION GEAR (10T)	EA
68	1A646089450	AXLE SHAFT L/B	EA
69	1A646089460	AXLE SHAFT R/B	EA
70	19216334261	THRUST WASHER	EA
71	19216834270	RING 17	EA
72	187T0134280	AXLE SEAL	EA
73	19216834350	BUSHING 19 * 25	EA
74	168T2034240	BUSHING 19.05	EA
75	1A646036121	BRAKE SHOE	EA
76	1A646036160	BRAKE LEVER	EA
77	1A646036171	BRAKE SHAFT	EA
78	168T2036180	BRAKE RETURN SPRING	EA
79	1A646036200	BRAKE ACTUATOR	EA
80	22351050032	SPRING PIN 5 * 32	EA
81	24311000120	O-RING 1A P12	EA
82	22351040016	SPRING PIN 4 * 16	EA
84	1A646025750	PULLEY A	EA
85	1A646083050	FAN, WHITE	EA
86	1A646083060	WAVE WASHER	EA
87	19215489090	SNAP RING	EA
90	22351030020	SPRING PIN 3.0A * 20	EA
91	1A646024440	OIL SEAL 16 * 22 * .03	EA
95	22351030016	SPRING PIN 3.0A * 16	EA
96	22351035040	ROLL PIN 3.5 * 40	EA
99	1A646099500	SEALANT	EA
100	1A646099020	MOTOR GEAR KIT	EA
104	168T2099640	SWASHPLATE KIT	EA
200	1A646099141	SEAL KIT	EA
201	1A646099591	REPAIR KIT	EA
205	1A646098110	HOUSING KIT	EA

Print Parts List